

# MILLPWR<sup>G2</sup>

*2 or 3 Axis Retrofit Package*

Powerful yet easy to operate CNC systems for knee mills and bed mills.



**You asked,** we listened.  
*Check out the new features.*

- USB + Ethernet compatible
- Simplified navigation that eliminates multiple menu screens
- Upgrades available for all legacy MILLPWR models
- 12.1" high resolution display with 3D graphics
- 1 GHz processor
- Available offline software
- Estimated runtime feature
- Expanded tool / datum offsets

Go to [acu-rite.com/G2](http://acu-rite.com/G2) for more information  
or call us for your retrofit needs

**877-920-2703**

**ACU-RITE<sup>®</sup>**  
[www.acu-rite.com](http://www.acu-rite.com)

# What's new and improved with the **Acu-Rite MillPWR<sup>G2</sup>**

	<b>MillPWR<sup>G2</sup></b>	<b>MillPWR</b>
External Storage	USB / Ethernet (RS-232)	Floppy / Compact Flash Remote Storage (RS-232)
Internal Storage	2.5 GB Flash (User)	512 MB Flash (Code & User)
Processor	1 GHz Celeron® M	STPC 100
Display	12.1" 1024 x 768	10.4" 640 x 480
Windows Off-Line Programing Station	✓	
Program Preview	✓ (Listed & Graphic)	
Filename Filter Search	✓	
File Manager Navigation ✓	Tree	Menu & Sub-menus
Estimated Machining Time ✓	✓	
Auto Save (Program) ✓	✓	
Program Size Limit ✓	9,999 Steps	999 Steps
G Code Program ✓	Extended Support Plus G80 Series Drill Cycles	(No Edit Capability)
Block Form Solid Model 3D Graphics ✓	✓ (w/ User Override)	
Program Step Navigation	Hard Keys & Pop-up Menu	Hard Keys & Soft Key Paging
Custom Pocket & Islands ✓	✓ (Ramp Feed & Optimized Path)	✓ (Plunge Feed)
Circle (Pocket, Frame, Ring, Helix)	✓ (Ramp Feed)	✓ (Plunge Feed)
Tool Library ✓	✓ (Specify by Tool Number)	✓
Multiple Datum's (Fixture Offsets) ✓	99	
Graphic View ✓	Line / 3D Shaded	2D
Error Compensation	Linear & Bidirectional Non-linear	Linear



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